WB Athens (40')_19

Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	16.65 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	26.55 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	185	0.0	7.9	7.9	9250
2	6L	5R	1	50	14	3	30	7.9	9.8	1.9	1500
3	7L	6R	1	50	18	3	28	9.8	12.3	2.5	1400
4	9L	8R	1	50	18	3	24	12.3	14.8	2.5	1200
5	10L	9R	1	50	18	3	22	14.8	17.3	2.5	1100
6	12L	11R	1	50	18	3	18	17.3	19.8	2.5	900
7	14L	13R	1	50	18	3	14	19.8	22.3	2.5	700
8	15L	14R	1	50	18	3	12	22.3	24.8	2.5	600
9	2L	2R	0	50	22	3	0	24.8	33.0	8.2	0
10	2L	2R	0	50	30	3	0	33.0	40.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	40.0	22.0	-18.0	0
2	13L	12R	2	50	18	3	32	22.0	16.9	-5.1	1600
3	11L	10R	2	50	18	3	40	16.9	11.8	-5.1	2000
4	8L	7R	2	50	14	3	52	11.8	7.9	-3.9	2600
5	2L	2R	2	50	10	3	74	7.9	5.1	-2.8	3700
6	2L	2R	0	50	10	3	0	5.1	0.0	-5.1	0

Cleaner Ratio Main Mix	5:1	Forward
Cleaner Ratio Back End Mix	5:1	Reverse
Cleaner Ratio Back End Distance	59	Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50
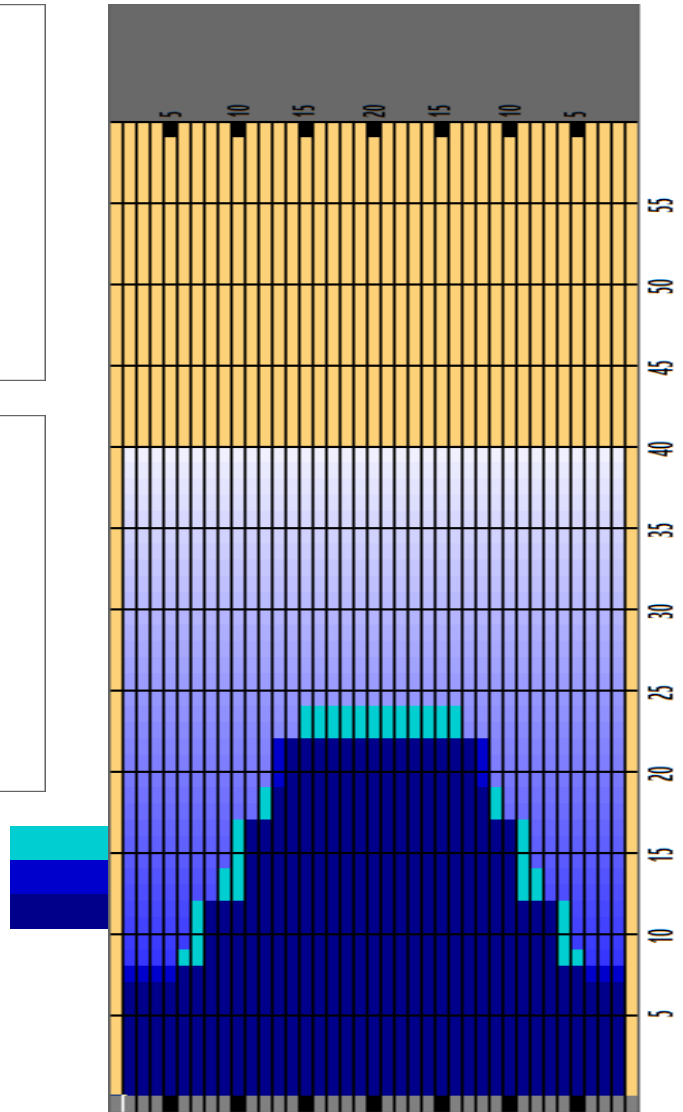
Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.63	1.49	1.03	1.01	1.35	2.38