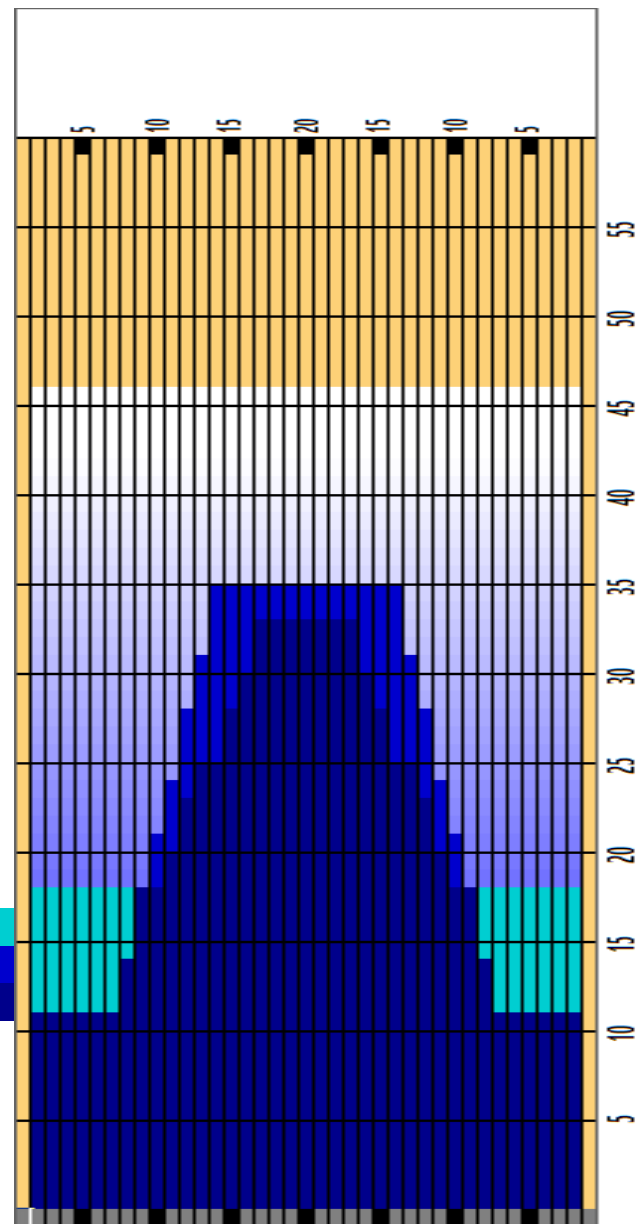


Oil Pattern Distance	46	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	18.06 mL	Reverse Oil Total	8.5 mL	Volume Oil Total	26.56 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	40	14	3	A	185	0.0	7.9	7.9	7400
2	2L	2R	2	45	18	3	A	74	7.9	13.0	5.1	3330
3	2L	2R	2	50	18	3	A	74	13.0	18.1	5.1	3700
4	11L	11R	1	50	18	3	A	19	18.1	20.6	2.5	950
5	12L	12R	1	50	18	3	A	17	20.6	23.1	2.5	850
6	13L	13R	1	50	18	3	A	15	23.1	25.6	2.5	750
7	15L	15R	1	40	18	3	A	11	25.6	28.1	2.5	440
8	16L	16R	1	40	18	3	A	9	28.1	30.6	2.5	360
9	17L	17R	1	40	22	3	A	7	30.6	33.7	3.1	280
10	2L	2R	0	50	22	3	A	0	33.7	46.0	12.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	46.0	35.0	-11.0	0
2	14L	14R	1	50	26	3	B	13	35.0	31.4	-3.6	650
3	13L	13R	1	50	26	3	B	15	31.4	27.8	-3.6	750
4	12L	12R	1	50	26	3	B	17	27.8	24.2	-3.6	850
5	11L	11R	1	50	26	3	B	19	24.2	20.6	-3.6	950
6	10L	10R	1	50	22	3	B	21	20.6	17.5	-3.1	1050
7	9L	9R	1	50	22	3	B	23	17.5	14.4	-3.1	1150
8	8L	8R	1	50	22	3	B	25	14.4	11.3	-3.1	1250
9	2L	2R	1	50	22	3	B	37	11.3	8.2	-3.1	1850
10	2L	2R	0	50	18	3	B	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix                    5:1        Forward  
 Cleaner Ratio Back End Mix            5:1        Reverse  
 Cleaner Ratio Back End Distance      59        Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.41	1.71	1.08	1.08	1.71	2.41

