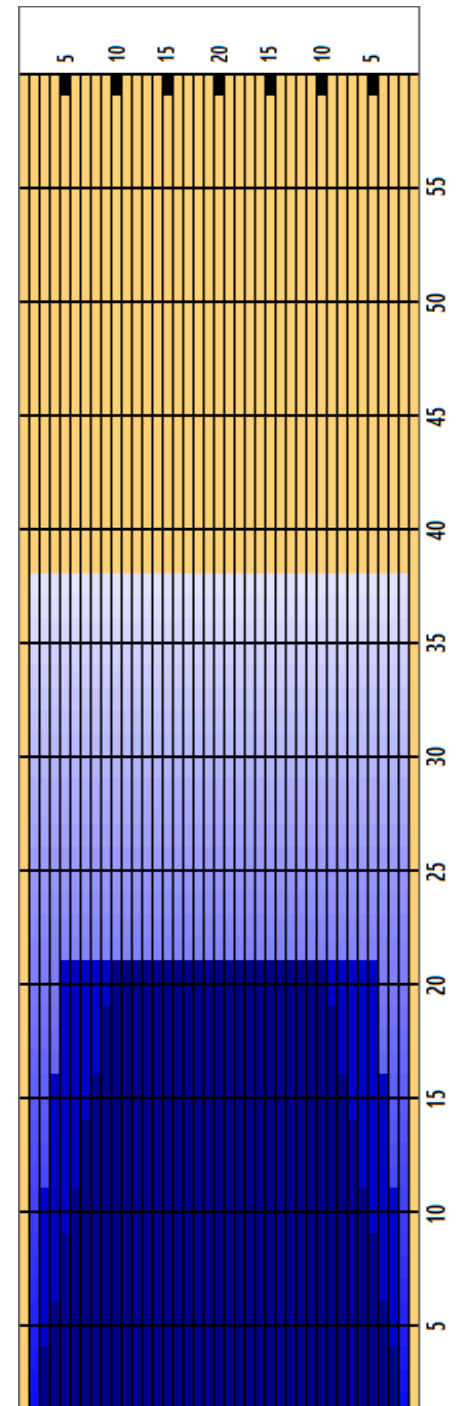


Oil Pattern Distance	38	Reverse Brush Drop	24	Oil Per Board	Multi ul
Forward Oil Total	14.9 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	24.8 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	3	A	74	0.0	1.9	1.9	3700
2	3L	3R	1	50	18	3	A	35	1.9	4.4	2.5	1750
3	4L	4R	1	50	18	3	A	33	4.4	6.9	2.5	1650
4	5L	5R	1	50	18	3	A	31	6.9	9.4	2.5	1550
5	6L	6R	1	50	18	3	A	29	9.4	11.9	2.5	1450
6	7L	7R	1	50	18	3	A	27	11.9	14.4	2.5	1350
7	8L	8R	1	50	18	3	A	25	14.4	16.9	2.5	1250
8	9L	9R	1	50	18	3	A	23	16.9	19.4	2.5	1150
9	10L	10R	1	50	18	3	A	21	19.4	21.9	2.5	1050
10	2L	2R	0	50	22	3	A	0	21.9	38.0	16.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	38.0	21.0	-17.0	0
2	5L	5R	2	50	18	3	A	62	21.0	15.9	-5.1	3100
3	4L	4R	2	50	18	3	A	66	15.9	10.8	-5.1	3300
4	3L	3R	2	50	18	3	A	70	10.8	5.7	-5.1	3500
5	2L	2R	0	50	18	3	A	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.63	1.04	1	1	1.04	1.63

