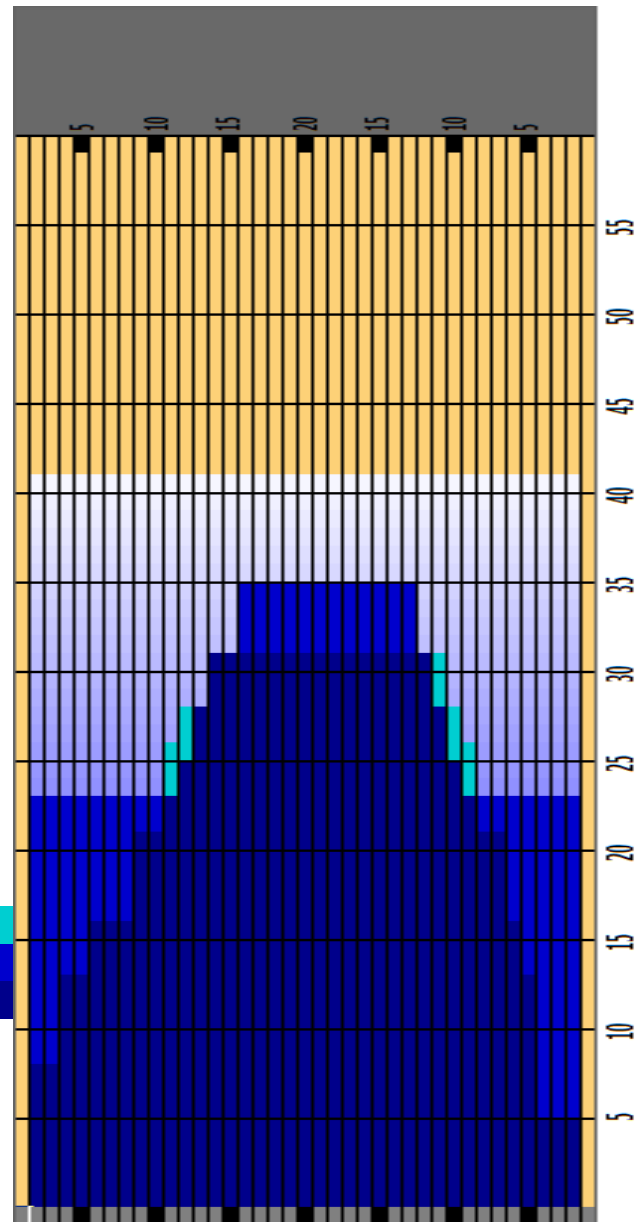


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	20.1 mL	Reverse Oil Total	5 mL	Volume Oil Total	25.1 mL
Tank Configuration	Only A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	2L	5R	1	18	3	34	5.9	8.4	2.5	1700
3	4L	5R	2	18	3	64	8.4	13.5	5.1	3200
4	6L	6R	1	18	3	29	13.5	16.0	2.5	1450
5	9L	7R	2	18	3	50	16.0	21.1	5.1	2500
6	11L	9R	2	18	3	42	21.1	26.2	5.1	2100
7	12L	10R	1	18	3	19	26.2	28.7	2.5	950
8	14L	11R	1	22	3	16	28.7	31.8	3.1	800
9	2L	2R	0	26	3	0	31.8	41.0	9.2	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	35.0	-6.0	0
2	16L	13R	1	26	3	12	35.0	31.4	-3.6	600
3	14L	12R	1	22	3	15	31.4	28.3	-3.1	750
4	13L	11R	1	22	3	17	28.3	25.2	-3.1	850
5	12L	10R	1	18	3	19	25.2	22.7	-2.5	950
6	2L	2R	1	14	3	37	22.7	20.8	-1.9	1850
7	2L	2R	0	10	3	0	20.8	0.0	-20.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 21 In Lane
 Machine On 9/10/2013 11:41 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.38	1.61	1.06	1	1.28	2.5

