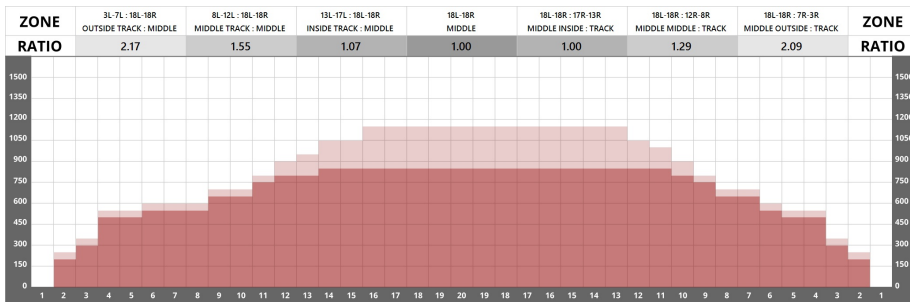




SINGAPORE OPEN



DISTANCE:	40 FEET	VOLUME:	30.9 mL
RATIO:	2.17:1	FORWARD:	25.3 mL
DROP BRUSH:	39 FEET	REVERSE:	5.6 mL
TANKS:	ICE	PUMP:	50 μ L



FORWARD LOADS DATA

#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	2L	2R	4	50	14	500	A - ICE	0 → 6	7,400
2	3L	3R	2	50	14	500	A - ICE	6 → 10	3,500
3	4L	4R	4	50	18	500	A - ICE	10 → 20	6,600
4	6L	6R	1	50	18	500	A - ICE	20 → 22	1,450
5	9L	7R	2	50	18	500	A - ICE	22 → 27	2,500
6	11L	9R	2	50	18	500	A - ICE	27 → 32	2,100
7	12L	10R	1	50	18	500	A - ICE	32 → 35	950
8	14L	11R	1	50	22	500	A - ICE	35 → 38	800
9	2L	2R	0	50	26	500	A - ICE	38 → 40	0

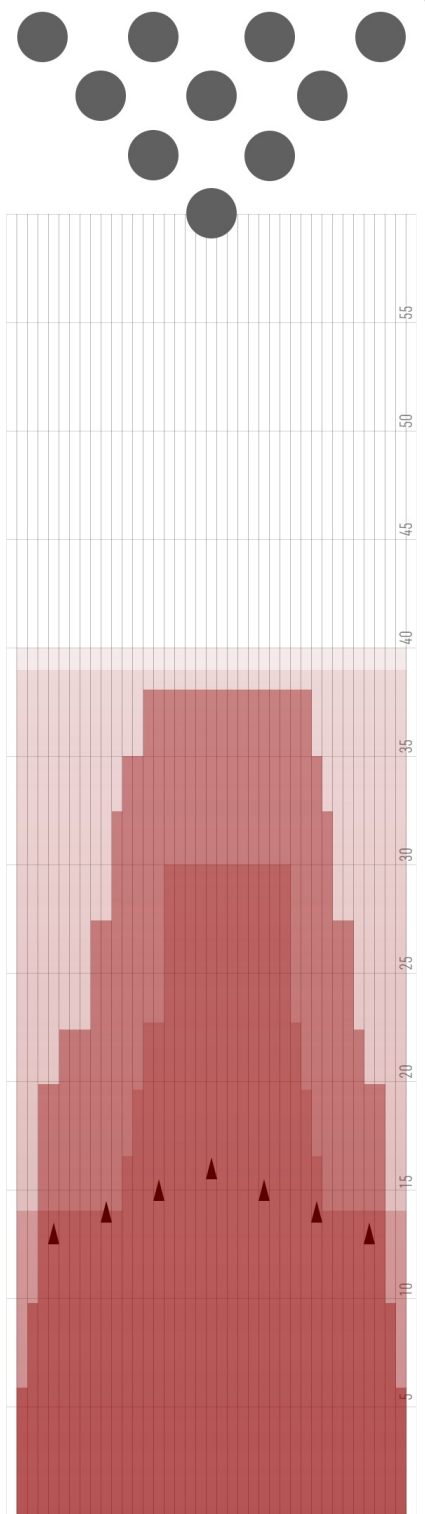
REVERSE LOADS DATA

#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	2L	2R	0	50	22	500	A - ICE	39 → 30	0
2	16L	13R	2	50	26	500	A - ICE	30 → 23	1,200
3	14L	12R	1	50	22	500	A - ICE	23 → 20	750
4	13L	11R	1	50	22	500	A - ICE	20 → 17	850
5	12L	10R	1	50	18	500	A - ICE	17 → 14	950
6	2L	2R	1	50	14	500	A - ICE	14 → 12	1,850
7	2L	2R	0	50	10	500	A - ICE	12 → 0	0

THIS PATTERN IS DESIGNED FOR:

REVERSE DROP BRUSH

This pattern may require adjustments if using a lane machine that does not have these features



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