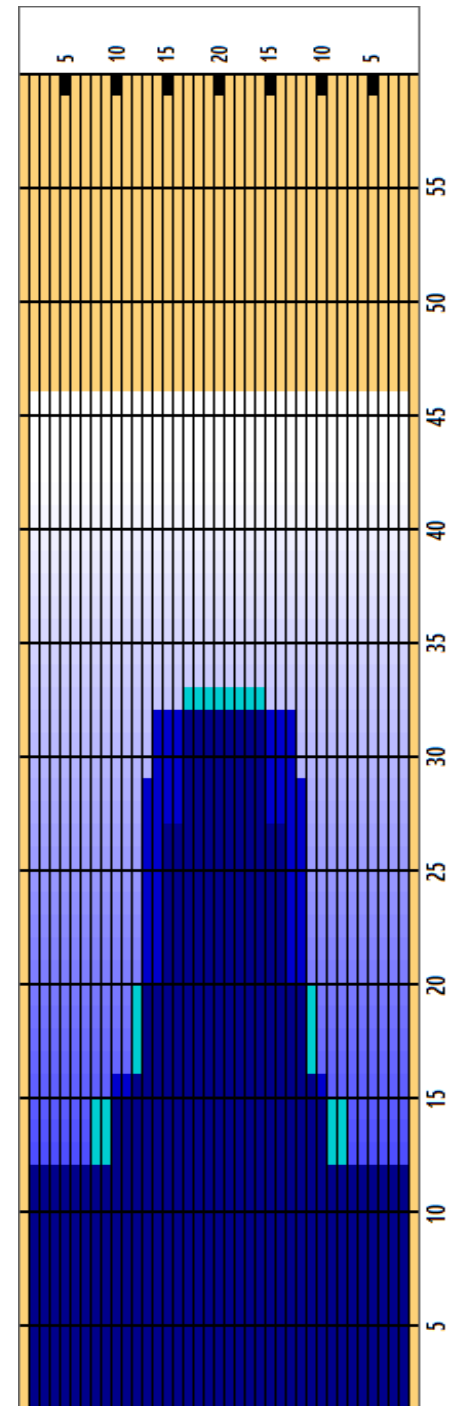


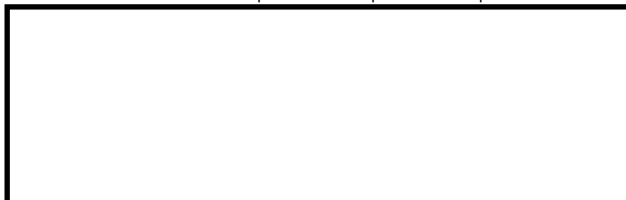
Oil Pattern Distance	46	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	15.63 mL	Reverse Oil Total	12.905 mL	Volume Oil Total	28.535 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	A	111	0.0	5.1	5.1	5550
2	2L	2R	3	45	18	3	A	111	5.1	12.7	7.6	4995
3	8L	8R	1	45	18	3	A	25	12.7	15.2	2.5	1125
4	12L	11R	2	45	18	3	A	36	15.2	20.3	5.1	1620
5	15L	14R	3	45	18	3	A	36	20.3	27.9	7.6	1620
6	17L	16R	2	45	18	3	A	16	27.9	33.0	5.1	720
7	2L	2R	0	45	22	3	A	0	33.0	46.0	13.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	46.0	32.0	-14.0	0
2	14L	13R	1	50	22	3	A	14	32.0	28.9	-3.1	700
3	13L	12R	5	50	18	3	A	80	28.9	16.2	-12.7	4000
4	10L	10R	2	50	14	3	A	42	16.2	12.3	-3.9	2100
5	2L	2R	3	55	14	3	A	111	12.3	6.4	-5.9	6105
6	2L	2R	0	55	10	3	A	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.69	2.11	1.13	1.07	1.89	2.69

