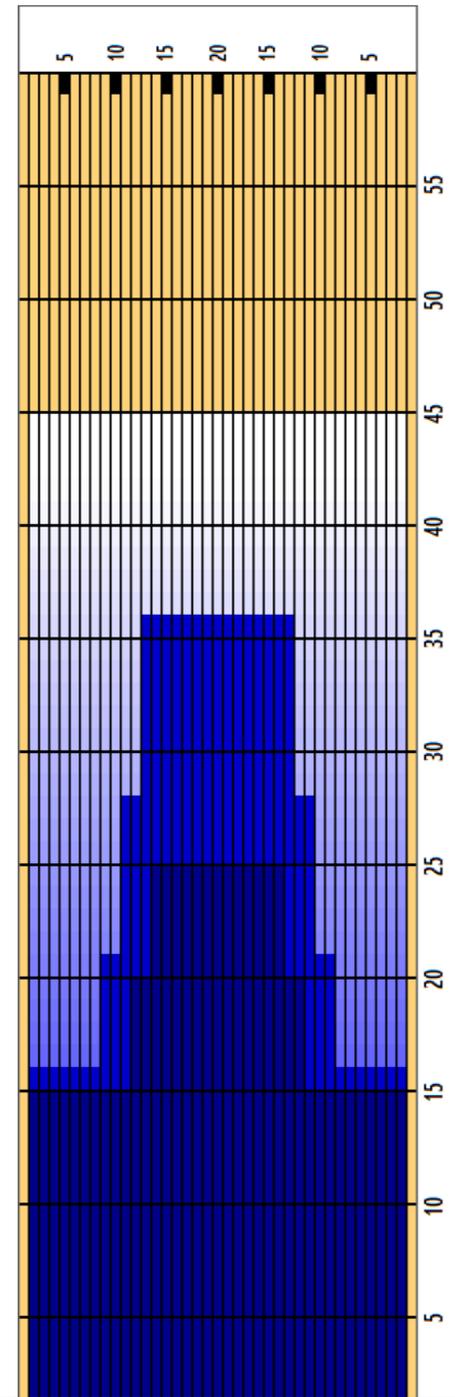


Oil Pattern Distance	45	Reverse Brush Drop	41	Oil Per Board	Multi ul
Forward Oil Total	15.95 mL	Reverse Oil Total	14.8 mL	Volume Oil Total	30.75 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	50	18	3	A	259	0.0	15.3	15.3	12950
2	12L	12R	2	50	18	3	A	34	15.3	20.4	5.1	1700
3	14L	14R	2	50	18	3	A	26	20.4	25.5	5.1	1300
4	2L	2R	0	50	22	3	A	0	25.5	45.0	19.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	3	A	0	45.0	36.0	-9.0	0
2	13L	13R	3	50	18	3	A	45	36.0	28.4	-7.6	2250
3	11L	11R	3	50	18	3	A	57	28.4	20.8	-7.6	2850
4	9L	9R	2	50	18	3	A	46	20.8	15.7	-5.1	2300
5	2L	2R	4	50	18	3	A	148	15.7	5.5	-10.2	7400
6	2L	2R	0	50	14	3	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.09	1.62	1.02	1.02	1.62	2.09

