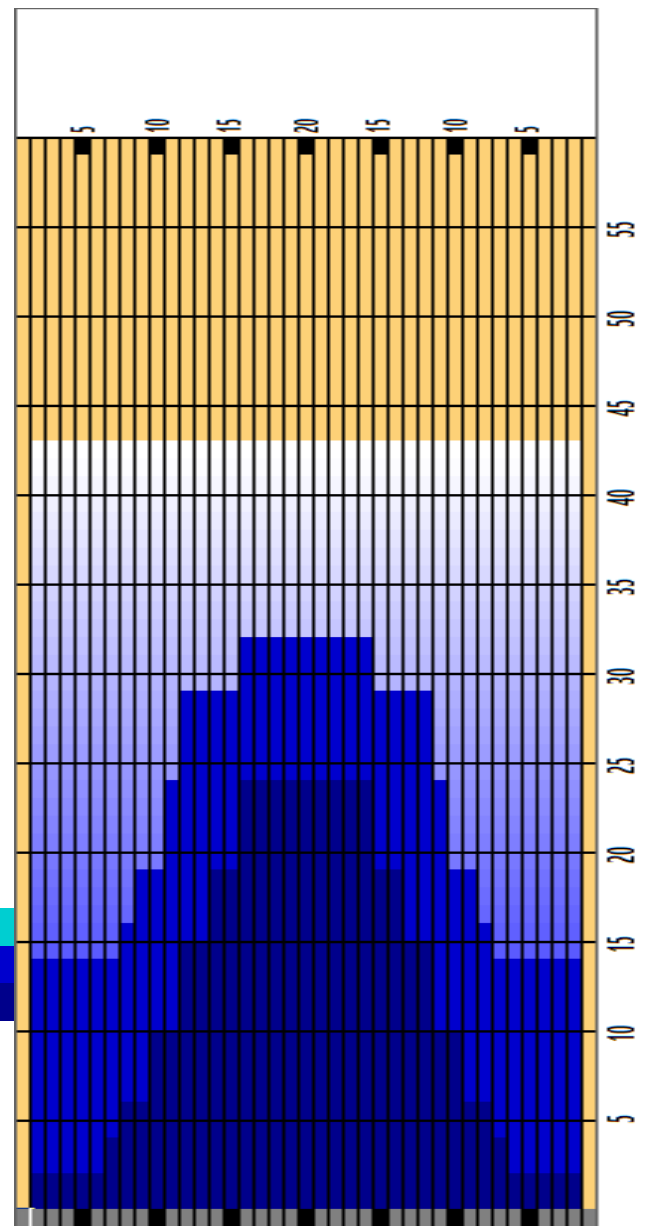
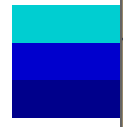


Oil Pattern Distance	43	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	15 mL	Reverse Oil Total	12 mL	Volume Oil Total	27 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	7L	7R	1	10	27	2.8	4.2	1.4	1350
3	8L	8R	1	14	25	4.2	6.1	1.9	1250
4	10L	10R	2	14	42	6.1	10.0	3.9	2100
5	12L	12R	3	14	51	10.0	15.9	5.9	2550
6	14L	14R	2	14	26	15.9	19.8	3.9	1300
7	16L	16R	2	18	18	19.8	24.9	5.1	900
8	2L	2R	0	18	0	24.9	27.0	2.1	0
9	2L	2R	0	22	0	27.0	43.0	16.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	32.0	-11.0	0
2	16L	16R	1	22	9	32.0	28.9	-3.1	450
3	12L	12R	2	18	34	28.9	23.8	-5.1	1700
4	11L	11R	2	18	38	23.8	18.7	-5.1	1900
5	9L	9R	1	18	23	18.7	16.2	-2.5	1150
6	8L	8R	1	14	25	16.2	14.3	-1.9	1250
7	2L	2R	3	14	111	14.3	8.4	-5.9	5550
8	2L	2R	0	14	0	8.4	0.0	-8.4	0

Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.87	1.88	1.1	1.1	1.88	3.87

