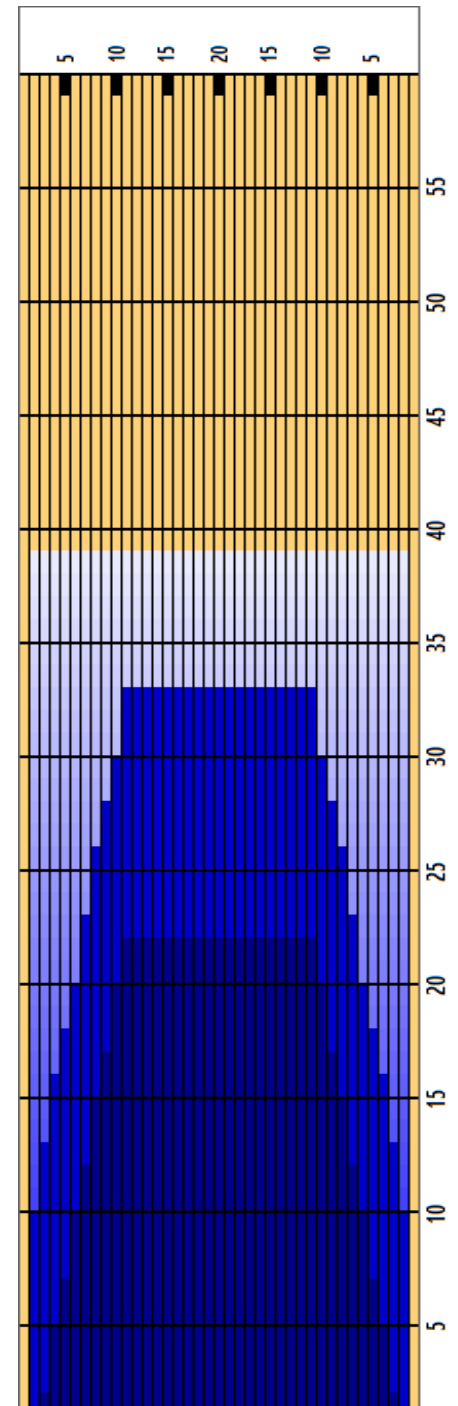


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	14 mL	Reverse Oil Total	14 mL	Volume Oil Total	28 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	3	A	37	0.0	0.0	0.0	1850
2	3L	3R	1	18	3	A	35	0.0	2.5	2.5	1750
3	4L	4R	1	18	3	A	33	2.5	5.0	2.5	1650
4	5L	5R	1	18	3	A	31	5.0	7.5	2.5	1550
5	6L	6R	1	18	3	A	29	7.5	10.0	2.5	1450
6	7L	7R	1	18	3	A	27	10.0	12.5	2.5	1350
7	8L	8R	1	18	3	A	25	12.5	15.0	2.5	1250
8	9L	9R	1	18	3	A	23	15.0	17.5	2.5	1150
9	10L	10R	1	18	3	A	21	17.5	20.0	2.5	1050
10	11L	11R	1	18	3	A	19	20.0	22.5	2.5	950
11	2L	2R	0	18	3	A	0	22.5	30.0	7.5	0
12	2L	2R	0	22	3	A	0	30.0	39.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	33.0	-6.0	0
2	11L	11R	1	18	3	A	19	33.0	30.5	-2.5	950
3	10L	10R	1	18	3	A	21	30.5	28.0	-2.5	1050
4	9L	9R	1	18	3	A	23	28.0	25.5	-2.5	1150
5	8L	8R	1	18	3	A	25	25.5	23.0	-2.5	1250
6	7L	7R	1	18	3	A	27	23.0	20.5	-2.5	1350
7	6L	6R	1	18	3	A	29	20.5	18.0	-2.5	1450
8	5L	5R	1	18	3	A	31	18.0	15.5	-2.5	1550
9	4L	4R	1	18	3	A	33	15.5	13.0	-2.5	1650
10	3L	3R	1	18	3	A	35	13.0	10.5	-2.5	1750
11	2L	2R	1	18	3	A	37	10.5	8.0	-2.5	1850
12	2L	2R	0	18	3	A	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.14	1	1	1.14	2.5

